

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 09-227193  
(43)Date of publication of application : 02.09.1997

(51)Int.Cl. C04B 28/02  
E04C 2/04  
E04C 2/26  
// (C04B 28/02  
C04B 24:08  
C04B 18:26 )  
C04B103:65

(21) Application number : 08-031965

(22) Date of filing : **20.02.1996**

(71)Applicant : SEKISUI CHEM CO LTD

(72)Inventor : KANEKO TAKAAKI  
OTA SEIICHI

## **(54) HARD WOOD-PIECE CEMENT BOARD**

**(57)Abstract:**

**PROBLEM TO BE SOLVED:** To prepare a hard cement board having improved water-permeation resistance and free from a danger of the occurrence of warp by subjecting a mixture of a cement composition containing a water repellent, small pieces of wood and water to a pressure forming process and curing the formed material by heat under pressure.

**SOLUTION:** This hard wood-piece cement board is produced by subjecting a mixture of a cement composition containing a water repellent, finely fragmented wood pieces and water to pressure forming into a specified shape and curing the formed material by heat under pressure. A water-repellent content in the cement composition is preferably 0.4-2.0wt.%. A metal soap such as calcium stearate or aluminum stearate is cited as an example of the water repellent. The cement composition is preferably composed of a heat-curing component mainly containing alumina cement, anhydrous gypsum and/or hemihydrate gypsum, portland cement and a water repellent.